

INSTRUCTION		INDEX: I/KP-09-00-07
CONTROL OF KH-KIPPER DEVELOPMENT ASSEMBLY IN COOPERATION		ISSUE NO: 01
ELABORATED BY: <i>Katarzyna Duda</i>	APPROVED BY: <i>Sławomir Berniker</i>	DATE: 1 st October 2018

Company performing the assembly of KH-KIPPER Company's development on a chassis of another manufacturer will oblige to:

1. Proceed according to guidelines of chassis manufacturers, technical specification of designer, regulations, standards, and directives regarding assembly, operation of development, commissioning to road traffic, etc.
2. Carry out acceptance quality control according to provided control form F/KP-09-00-07-01 "Assembly control card - development".
3. Carry out all required tests and ensure that parameters and scopes of operation provided in construction specification are met.
4. Make photographic documentation of installed development (Annex No. 1, No. 2 "Example photo documentation from acceptance control of development") while taking into account the following elements:

W3H development

- a) VIN number and commission numbers on plates
- b) General photos from each side of development
- c) Mechanism closing back board
- d) Pump and hydraulics
- e) Lifting tests for 3 sides
- f) Frame mounting
- g) Controls on control panel, tipping driver
- h) Repair support
- i) Illumination
- j) Mudguards
- k) Flaps
- l) Dimension from ground to bumper
- m) Dimension from ground to flap
- n) Dimension from ground to barrier
- o) Space between barriers

W1U development

- a) VIN number and commission numbers on plates
- b) General photos from each side of development
- c) Actuator mount
- d) Tipping hinges

- e) HYFIX
- f) Frame mounting
- g) Lifting tests
- h) Pump and hydraulics
- i) Mechanism closing back board
- j) Stabiliser mount under trailer
- k) Repair supports
- l) Illumination
- m) Mudguards
- n) Flaps
- o) Dimension from ground to bumper
- p) Dimension from ground to flap
- q) Dimension from ground to barrier
- r) Space between barriers

5. Immediately send a scan of filled out control form and photo documentation on e-mail address: kj@kh-kipper.pl after assembly and acceptance control are done.
6. In case of failure to deliver filled out control form and photo documentation from carried out control, KH-KIPPER Company reserves the right to withdraw from granting a warranty.